



S80 MULTICOR MASS FLOW METER

APPLICATIONS: Primarily designed for measuring high capacity, free to moderate flowing dry materials.

FEED RATES: Up to 80 m³/hr (2800 ft³/hr) standard. Higher capacities available.

FEEDER ACCURACY: ± .5% accuracy available when metering over 2 metric tons per hour. Actual accuracies and repeatability is subject to application parameters and material characteristics.

MATERIAL CHARACTERISTICS: Free or moderate flowing, fluidized, but not adhesive or sticky.

- Particle size: Minimum: 90% > 90 microns, Maximum: 5 mm (.197 in)
- Moisture: Maximum allowable of 1%
- Bulk Density: Minimum 0.3 kg/l (18 lb/ft³)

TEMPERATURE LIMITS: Maximum material temperature is 130° C (266° F).

MATERIAL OF CONSTRUCTION: Product contact parts in stainless steel 1.4404 (AISI SS 316 L). Non-contact surfaces are low carbon steel (motor enclosure).

HOUSING:

- Operating Pressure: -2 to 20 mbar
- Design Pressure: -25 to 95 mbar
- Allowable Pressure Variation ± 5 mbar
- Ambient Temperature: -25 to 40° C (-13 to 104° F)
- Weight: Approximately 230 kg (507 lbs)

MOTOR: Coupled to drive shaft of rotor utilizing an inline reducer. Designed for reduced vibration for accurate measurements and longer bearing life. Motor speed monitored by Namur speed sensor for mass flow calculations.

- Power: 50 Hz: 1.5 kW (2 hp)
60 Hz: 1.8 kW (2.4 hp)
- Voltage: 230/400V 50 Hz AC
230/440V 60 Hz AC
- Protection Class (IEC): IP55
- Insulation Class: F
- Exterior Coating: Hard Coat Epoxy
- Gear Reducer: 4:1
- Speed Sensor Pulses/Rev: 20

ROTOR: Special designed vanes to maximize material flow rate through rotor. Computer balanced, using the same technology SCHENCK applies when balancing turbines, for weighing accuracy and extend bearing life.

- Number of Vanes: 18
- Max. Material Lump Size: 5 mm (.197 in)
- Joints: Vacuum brazed to minimize distortion
- Material: Stainless Steel
- Options:
 - Wear resistant coating—Chromium Carbide for very abrasive materials.
 - “Open Top”- to reduce stringy material build up on vanes.

ROTOR SPEED: 50 Hz: 375 RPM
60 Hz: 450 RPM

WHEEL RADIUS: 200 mm (7.87in)

LOAD CELL:

- Capacity: 100 kg
- Single Point design
- Stainless steel
- Protection class: IP65
- Direct Loading on load cell, not through springs or flexures.
- Output: 2 mV/V

CONNECTIONS:

- Inlet: Bolted Flanged
- Outlet: Flex Connector

OPTIONS:

- Hard Coat Rotor: Chromium Carbide coating to improve wear resistance for abrasive materials.
- Sound Insulation: Rubber-lined internal cone and external insulation wrap to reduce noise. For typical hard plastic pellet applications at noise levels below 85 dB capacity feed rates can be achieved.
- Nitrogen Infeed: Fittings to allow supply of nitrogen for controlled environments.
- Bottom Cone Gasket: Seals the inner cone to the housing.
- Rubber Lined Inner Cone: Reduces the degradation of friable material or to improve wear life of the inner cone.
- Angel Hair Measuring Wheel for plastics applications.

For more information, please contact us at 1-800-558-0184, FAX: 262-473-4384 or E-mail: mktg@accuratefeeders.com www.accuratefeeders.com



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PRODUCT SPECIFICATIONS

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